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**QUARTER-TURN SOLUTIONS FOR  
FUGITIVE EMISSIONS**



## KEEPING OUR AIR CLEAN

Recognizing the importance of sustainability, socially responsible organizations have begun looking for ways to mitigate the environmental impact of their operations. These efforts have brought attention to the volume of volatile organic compounds released by industrial manufacturing processes. With unintentional leaks from industrial equipment, like valves, comprising the vast majority of these fugitive emissions, environmental agencies have been forced to establish emissions standards often imposing heavy fines on those in violation.

These economic and ecologic implications have solidified Bray's commitment to helping organizations around the world tighten their grip on fugitive emissions. Designed to comply with API 641, ISO 15848, and TA Luft VDI 2440 test standards, our industry leading range of low-emissions quarter turn valves are certified for maximum compliance with minimum environmental impact.

## FUGITIVE EMISSION TEST FACILITIES

Bray R&D lab facilities in Houston, India, and China include safe, dedicated areas with extensive gas leakage detection equipment for product development, validation, and production testing. Run by trained and experienced fugitive emissions specialists, our facilities include:

- > Helium Mass Spectrometer
- > Tracer gas leak standards with calibrated depletion rates for accurate and precise testing and pressures up to 6,000 psi
- > Fugitive emissions measurement capabilities at extreme temperatures [Full cryogenic -320°F to 1,000°F (-196°C to 538°C)]



Raymond Technical Center - Houston

## INDUSTRIES & APPLICATIONS



Terminals and Storage



Refineries



Chemical Plants



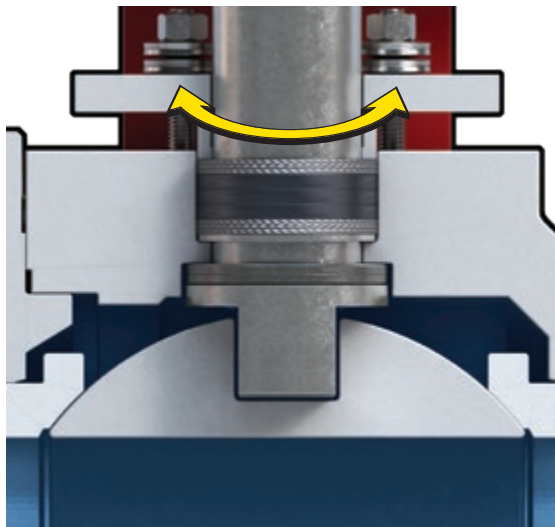
Petrochemical Plants

## CERTIFICATIONS

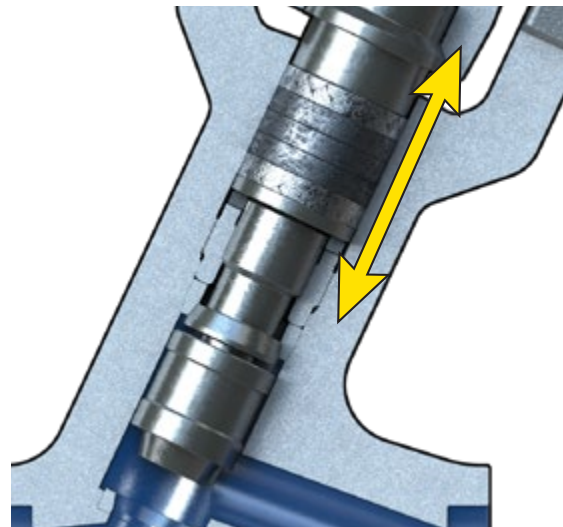
Product Line		API 641	ISO 15848-1	TA Luft VDI 2440
Ball Valves	M1	✓	✓	
	F15/F30	✓	✓	✓
	RF15/RF30	✓	✓	✓
	Triad	✓	✓	
	7000/8000	✓	✓	✓
	S85	✓	✓	
	Trunnion		✓	
Butterfly Valves	Acris		✓	
	Tri Lok	✓	✓	✓
	McCannalok	✓	✓	✓
	McCannalok EN		✓	✓

## BENEFITS OF BRAY'S QUARTER TURN VALVES VS. RISING STEM VALVES

**Quarter Turn (Ball, Butterfly Valve)**



**Linear/Rising (Globe, Gate, etc.)**



### ADVANTAGES

Short 90 degree stem motion  
 Stem rotates perpendicular to leak path  
 Packing wear minimized  
 API 641 Certification is more demanding requires 610 mechanical cycles  
 ISO 15848-1 CO3 Endurance Class cycling requires 2,500 mechanical cycles.

### DISADVANTAGES

**VS** Longer vertical stem travel  
**VS** Stem moves parallel with leak path  
**VS** Packing wear more prominent  
**VS** API 624 Certification is less demanding 310 mechanical cycles

## TRI LOK® TRIPLE OFFSET BUTTERFLY VALVES

<b>Size Range</b>	3" - 48" (80mm - 1200mm)
<b>Body Style</b>	Wafer   Lug   Flanged   Gate
<b>Temperature Range</b>	-320°F to 842°F (-196°C to 450°C)
<b>Pressure Ratings</b>	ASME Class 150   300   600
<b>Shutoff Rating</b>	Zero Leakage
<b>Body Materials</b>	Carbon Steel   Stainless Steel
<b>Disc Materials</b>	Carbon Steel   Stainless Steel
<b>Stem Materials</b>	17-4PH   XM-19 (Nitronic®)   410 Stainless Steel
<b>Body Seat Materials</b>	316 Stainless Steel Hardened
<b>Disc Seal Material</b>	318 Stainless Steel Duplex/Graphite
<b>Applications</b>	Refining   Petrochemical   Storage Tanks   LNG   Chemical



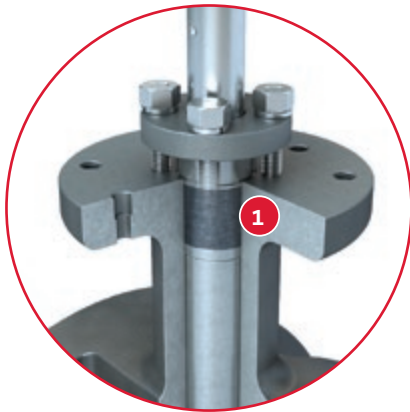
### FUGITIVE EMISSIONS RATINGS

<b>API641</b>	Valve Group	A
	Temperature	500°F (260°C)
	Pressure	600 psig (41 bar)
<b>ISO 15848-1</b>	Leakage Class	BH
	Endurance Class	C03
	Temperature	392°F (200°C)
	Pressure Class	CL 150/300/600

TA Luft VDI 2440 Compliant

### KEY FEATURES

- Packing**  
 Low fugitive emissions certified packing. Prevents emissions from escaping through stem bore. API 622 certified graphite packing used to ensure product quality.



- Static Gasket**  
 Static gasket on the bottom plate to prevent any emissions from escaping the bottom bore of the valve.



## MCCANNALOK HIGH PERFORMANCE BUTTERFLY VALVES

<b>Size Range</b>	2 1/2" - 60" (65mm - 1650mm)
<b>Body Style</b>	Wafer   Lug   Double Flanged
<b>Temp. Range</b>	-62°F to 500°F (-52°C to 260°C)
<b>Pressure Ratings</b>	ASME Class 150   300   600
<b>Shutoff Rating</b>	Zero Leakage
<b>Body Materials</b>	Carbon Steel   Stainless Steel
<b>Disc Materials</b>	Stainless Steel
<b>Stem Materials</b>	Stainless Steel
<b>Seat Materials</b>	Resilient Seat - RPTFE w/Resilient Energizer Fire Safe - RPTFE w/Resilient Energizer and Inconel® backup Metal Seated - Inconel®
<b>Applications</b>	Refining   Petrochemical   Chemical

Inconel® is a registered trademark of Special Metals, Inc.

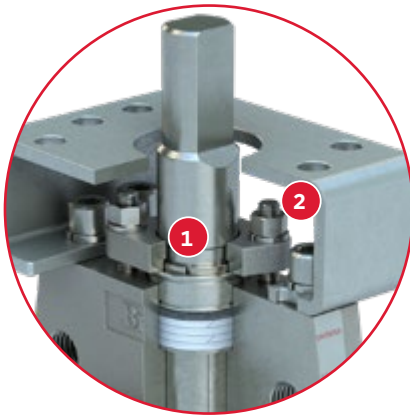
### FUGITIVE EMISSIONS RATINGS

	Valve Group	A
<b>API641</b>	Temperature	500°F (260°C)
	Pressure	600 psig (41 bar)
	Leakage Class	BH
<b>ISO 15848-1</b>	Endurance Class	CO3
	Temperature	392°F (200°C)
	Pressure Class	CL 150/300
<b>TA Luft VDI 2440 Compliant</b>		



### KEY FEATURES

- 1 Blowout-Proof Stem**  
The stem retention design does not rely on actuation components to prevent stem blowout.
- 2 Adjustable Stem Packing**  
Easy access allows simple quarter-turn adjustments without actuator removals
- 3 Bidirectional Resilient Seat:** Provides bidirectional zero-leakage sealing while isolating the energizer from line media. (Firesafe option available.)
- 4 Full-Faced Seat Retainer:** Cap screws located outside sealing area are protected from corrosion while allowing simple seat replacement.



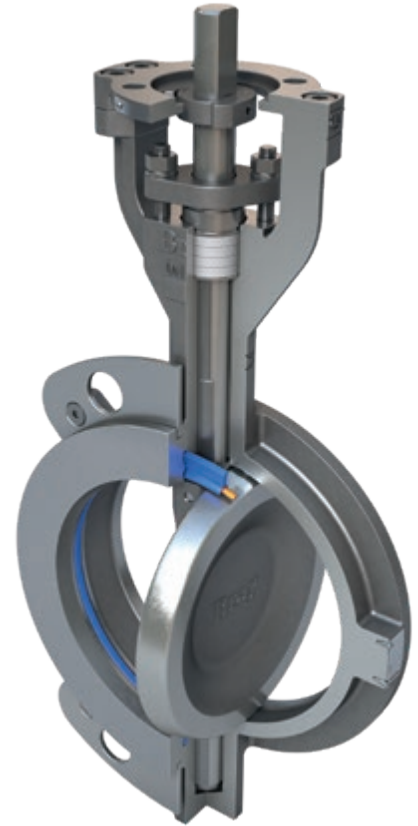
## MCCANNALOK EN HIGH PERFORMANCE BUTTERFLY VALVES

<b>Size Range</b>	DN 50 - DN 600
<b>Body Style</b>	Wafer   Lug
<b>Temperature Range</b>	-20°F to 500°F (-29°C to 260°C)
<b>Flange Accommodation</b>	EN1092-1 PN10   PN16   PN25   PN40
<b>Pressure Rating</b>	580 psig (40 bar)
<b>Face-to-Face</b>	EN 558-1 Series 20   25   16
<b>Leakage Rate</b>	EN 12266-1 (Leakage rate A)
<b>Applications</b>	Chemical Processing

### FUGITIVE EMISSIONS RATINGS

<b>ISO 15848-1</b>	Leakage Class	AH
	Endurance Class	C03
	Temperature	392°F (200°C)
	Pressure Class	PN16   PN25   PN40

**TA Luft VDI 2440 Compliant**

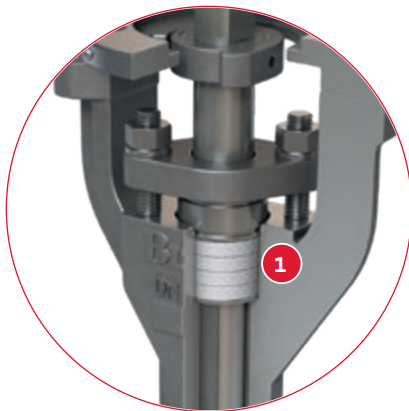


### KEY FEATURES

1

#### Packing

Chevron style packing provides a long service life and reliable low fugitive emissions performance.



2

#### Enclosed Base

Blind drilled hole eliminates a potential leak path for fugitive emissions.



## AMRESIST ACRIS PFA LINED BUTTERFLY VALVES

<b>Size Range</b>	1" to 24" (25 to 600mm)
<b>Pressure Rating</b>	150 psig (10 bar)
<b>Temp. Range</b>	-20°F to 320°F (-29°C to 160°C)
<b>Vacuum Ratings</b>	To 0.0002 psia (1.03 x 10 <sup>-2</sup> torr)
<b>Body Style</b>	Two-piece   Wafer   Lug
<b>Face-to-face</b>	ISO 5752   API 609
<b>Top Plate</b>	ISO 5211
<b>Drilling</b>	ASME B16.5 CL150   ASME B16.1 CL125
<b>Body Material</b>	Ductile Iron
<b>Shaft/Disc</b>	17-4SS over molded with PFA (1" to 12") 17-4SS shafts/high strength steel disc over molded with PFA (14" to 24") Carbon Steel over molded with PFA (1" to 12") Titanium grade 7 (3" to 12")
<b>Liner</b>	PFA
<b>Back-up Liner</b>	Silicone   FKM
<b>Body Bolts</b>	18-8 Stainless Steel

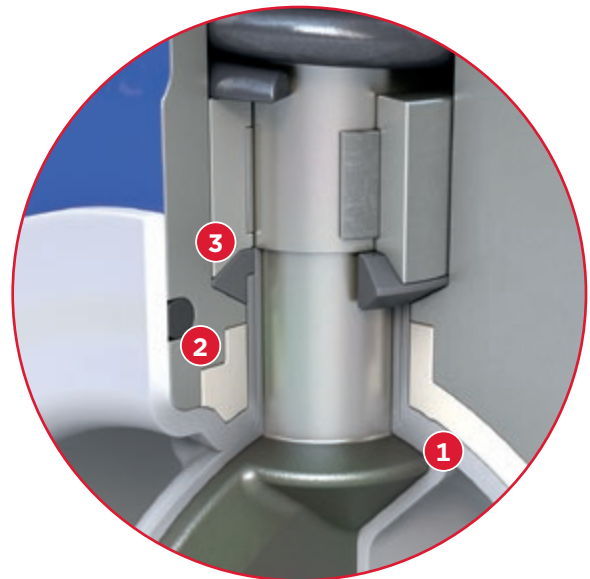


## FUGITIVE EMISSIONS RATINGS

<b>ISO 15848-1</b>	Leakage Class	CM
	Endurance Class	C03
	Temperature	300°F (149°C)
	Pressure	150 psig (10 bar)

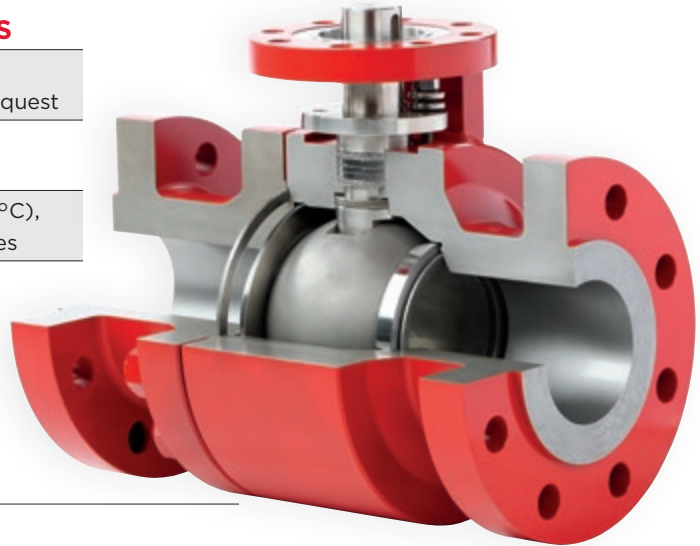
## KEY FEATURES

- 1 PFA Liner**  
The spherically shaped flexible PFA liner hub perfectly matches the PFA over molded, spherically machined disc hub.
- 2 Back Up Liner**  
The elastomer back up liner compresses the PFA liner extension around the over molded shaft.
- 3 Packing**  
The spring energized PTFE graphite safety packing seals against the exit point of the PFA liner extension and the PFA over molded shaft. The spring compensates for packing wear and thermal cycles.



## FLOW-TEK SERIES M1 SEVERE SERVICE METAL SEATED BALL VALVES

<b>Size Range</b>	1/2" - 36" (DN 15 - 900) Custom and larger sizes available upon request
<b>Pressure Rating</b>	ASME 150 - 4500 Custom higher pressures upon request
<b>Temperature Range</b>	Standard design rated up to 1100°F (593°C), can be customized for higher temperatures
<b>Port</b>	Full   Standard
<b>Body Style</b>	2 piece   3 piece
<b>End Connections</b>	Raised Face Flange (ASME B16.5 and EN 1092-1) Ring Type Joint (ASME B16.5) Butt Weld (ASME B16.25) Socket Weld

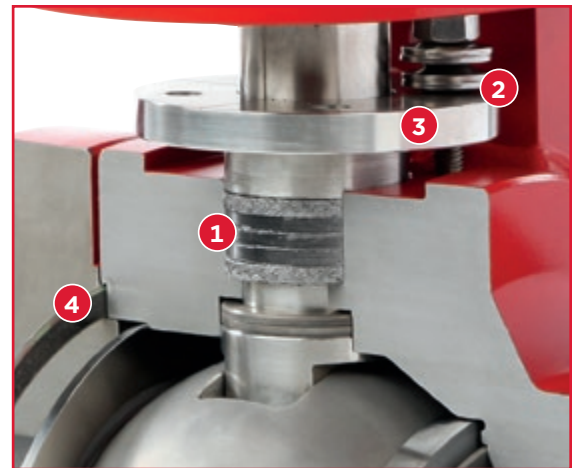


### FUGITIVE EMISSIONS RATINGS

M1 SEVERE SERVICE METAL SEATED BALL VALVES		PACKING MATERIAL GRAPHITE
API 641	Valve Group	A
	Pressure at 500°F (260°C)	600 psig (41 bar)
	Pressure at Ambient Temp.	600 psig (41 bar)
ISO 15848-1	Leakage Class	BH
	Endurance Class	C03
	Temperature	392°F (200°C)
	Pressure	ASME Class 150/300/600

### KEY FEATURES

- 1 Packing**  
Multiple rings provide a large sealing area. Several die formed graphite rings provide tight sealing once compressed. Exterior braided graphite rings encapsulate the die formed rings. The braided rings provide strength and prevent extrusion/damage to interior die formed rings.
- 2 Belleville Springs**  
Provide live loading to the packing. Provides continuous self-adjusting force down onto packing to create seal. Compressed springs provide consistent force as packing settles and valve components thermally expand.
- 3 Packing Gland Flange**  
The circular shape and four evenly spaced bolts apply uniform compression of packing and prevent any leak paths through lower-compressed sections of the packing. Contoured underside more uniformly distributes load downward onto packing to create seal. Uniform loading is important to ensure no area of packing sees sub-optimal compressive forces.
- 4 Body Joint**  
Up to pressure CL 1500, spiral wound gaskets are used. CL 2500 and above, a proprietary pressure energized metal seal rings is used. The metal seal ring can easily withstand the higher media pressures and forces.





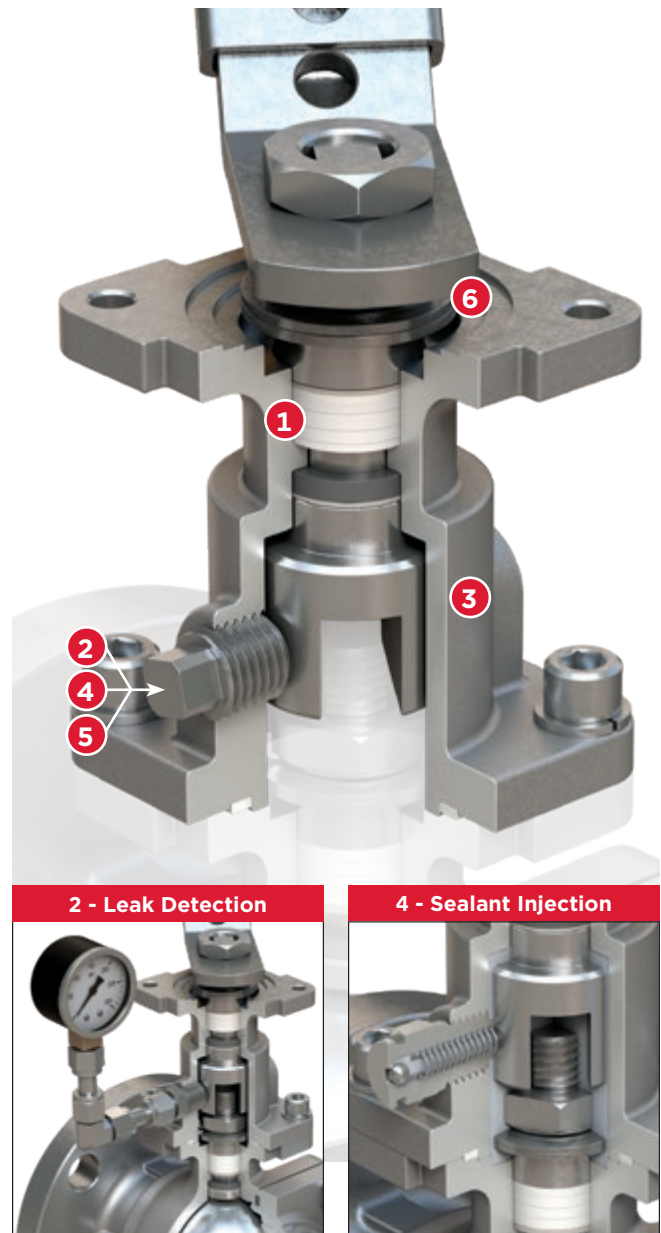
## FLOW-TEK MEDIA CONTAINMENT UNIT (MCU)

<b>Size Range</b>	1/4" - 10" (8 mm - 250 mm)
<b>Valve</b>	Triad   7000/8000   S7500/S7700
<b>Compatibility</b>	F15/F30   RF15/RF30   S85
<b>Body Materials</b>	A351 Gr CF8M
<b>Stem Materials</b>	SS316
<b>Packing Materials</b>	TFM
<b>Applications</b>	Emission Control   High Cycle Service Low-High Service Temperature Additional Stem Sealant Device Stem Seal Monitoring   Stem Extension



### KEY FEATURES

- 1 Tight Sealing**  
 Flow-Tek's MCU features live-loaded stem sealing with Belleville springs that automatically compensate for temperature and pressure fluctuations, maintaining a leak-tight seal for extended cycle life. Multiple TFM V-ring stem packing provides the rigid secondary stem seal. A TFM gasket seals against possible leaks between the unit and valve.
- 2 Leak Detection**  
 A strategically placed monitoring connection allows the customer/operator to use a pressure gauge or sniffer sensor for early detection of primary stem seal leaks.
- 3 Extended Temperature Range**  
 The additional height of the MCU elevates the packing further away from the valve's service media and potential temperature extremes. This allows for tight sealing in both high and low temperature applications.
- 4 Sealant Injection**  
 The MCU can be adapted with a button head check valve to inject sealant for a third seal or for emergency shut-off. An optional second port allows for a combination of monitors, check valve injection or pressure displacement line.
- 5 Positive Pressure Seal**  
 A positive pressure seal can be accomplished by permanently connecting a pneumatic line to the unit to provide a positive pressure supply that barely exceeds the valve line operating pressure. This protects against possible valve stem leaks to the atmosphere.
- 6 Mounting Ease**  
 The housing top pad and stem slot meet Flow-Tek's Secure Mount standards for easy installation of handles or actuators. Installation and maintenance procedures (such as monitoring) can be performed while valve is under full pressure.



## FLOW-TEK TRUNNION MOUNTED BALL VALVES

<b>Size Range*</b>	2" - 24" (50mm - 600mm)	
<b>Pressure Rating*</b>	ASME Class 150   300   600	
<b>Temperature Range</b>	-50 to 600°F (-45 to 315°C)	
<b>Port</b>	Full	
<b>Body Style</b>	2 piece, 3 piece	
<b>End Connections</b>	Flanged   Butt Weld	
<b>Body Material*</b>	ASTM A105   ASTM A350 Gr. LF2 ASTM A182 Gr F316	
<b>Seat Material*</b>	RPTFE Nylon Devlon*	PEEK Tek-Fil® TFM

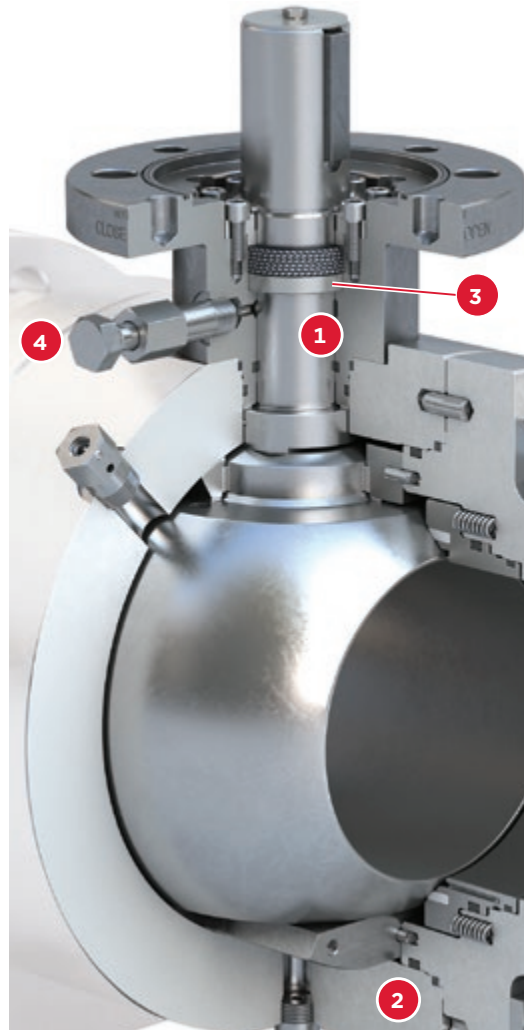
\*Additional sizes, pressure classes, and materials available upon request

### FUGITIVE EMISSIONS RATINGS

TRUNNION MOUNTED BALL VALVES	PACKING MATERIAL GRAPHITE
Leakage Class	BH
Endurance Class	C02
Temperature	392°F (200°C)
Pressure	ASME Class 150/300/600

### KEY FEATURES

- 1 Double Seal on Stem**  
 Primary o-ring stem seal prevents stem leakage in standard operating conditions. Secondary graphite packing ensures proper stem sealing per API 607 in extreme temperature scenarios.
- 2 Double Seals on Body Joints**  
 Primary elastomeric seals ensure zero leakage in standard operating conditions. Secondary graphite seals ensure proper body joint sealing per API 607 in extreme temperature scenarios.
- 3 Pressure Energized Stem Packing**  
 The proprietary energizer ring located above the primary o-ring stem seal provides insurance in the rare occasion the o-ring is damaged. The energizer ring would use the media pressure to create an upward compressive force on the packing. This upward force on the packing is combined with the downward compressive force created by tightening the packing gland. This results in a larger net compressive force on the packing and better seal than a typical packing design.
- 4 Emergency Stem Sealant Injection**  
 This standard feature allows the valve's stem housing to be adapted with a grease fitting to inject sealant during emergency scenarios. By filling the cavity between the stem and stem housing, this secondary stem seal provides protection against unplanned spikes in operating conditions.

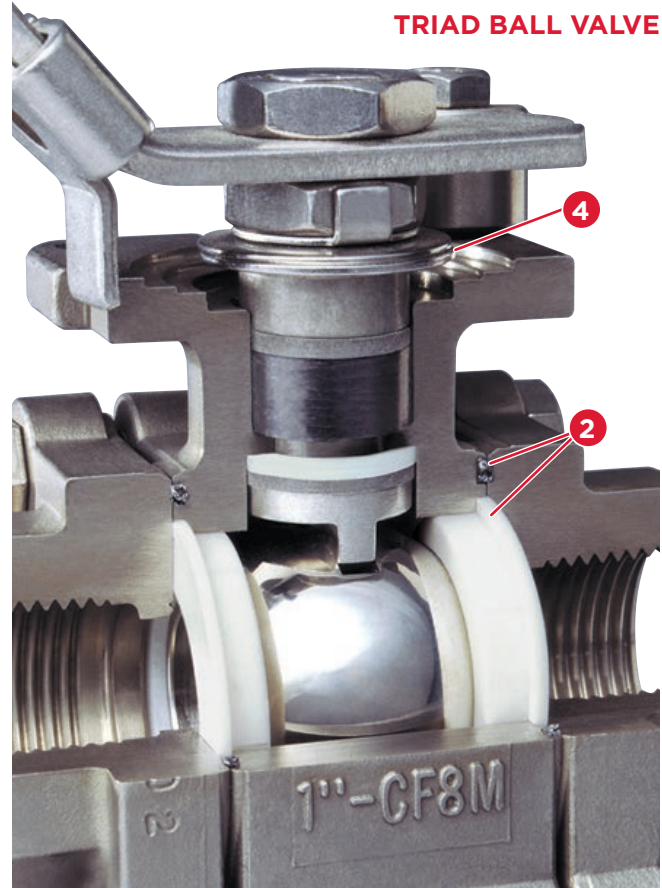


**FLOW-TEK  
STANDARD BALL VALVES  
KEY FEATURES**

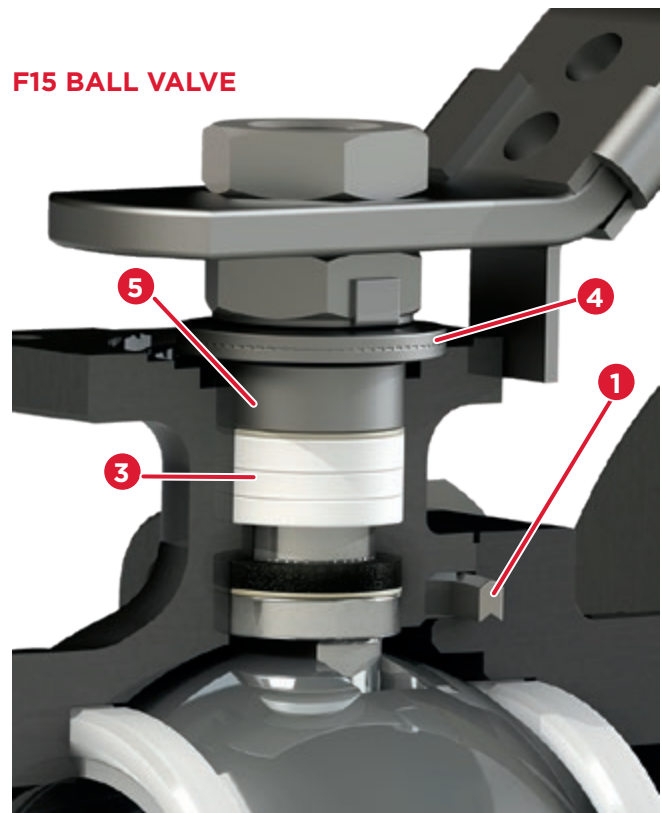
- 1 Spiral Wound Body Gaskets**  
Chevron shape is compressed and provides outward force creating tight seal. Softer graphite filler which does the sealing is protected from damage by strong Stainless Steel end pieces.
- 2 Dual Body Gaskets**  
Primary inner teflon gaskets seal against media leakage under typical operating conditions. Secondary outer graphite gasket seals in fire scenarios.
- 3 Multi-piece Chevron Packing**  
3 pieces provide a large sealing area. Chevron shape causes outward sealing expansion when packing is compressed. Harder packing protector prevents damage and extrusion of the packing.
- 4 Live Loaded Packing**  
Standard on sizes 2" & smaller; optional on larger sizes. Belleville springs provide continuous self-adjusting force down onto packing to create seal. Compressed springs provide consistent force as packing settles and valve components thermally expand.
- 5 Packing Gland**  
Contoured underside more uniformly distributes load downward onto packing to create seal. Uniform loading is important to ensure no area of packing sees sub-optimal compressive forces.

Product Line	F15/ F30	RF15/ RF30	Triad	7000/ 8000	S85
Spiral Wound Body Gaskets	✓	✓			
Dual Body Gaskets			✓		
PTFE Body Gasket				✓	✓
Packing	✓	✓	✓	✓	✓
Belleville Springs	✓	✓	✓	✓	✓
Packing Gland	✓	✓	✓	✓	✓

**TRIAD BALL VALVE**



**F15 BALL VALVE**



## Flow-Tek Ball Valves - Fugitive Emissions ratings

The ball valves below are qualified to the listed fugitive emissions standards up to their maximum valve ratings.

### FLOW-TEK F15/F30 BALL VALVES

<b>Size Range</b>	1/2" - 12" (12mm - 300mm)
<b>Pressure Ratings*</b>	F15: ASME Class 150 F30: ASME Class 300
<b>Temperature Ratings</b>	-50°F to 650°F (-46°C to 343°C)
<b>Port</b>	Full Port
<b>Body Style</b>	Two Piece
<b>End Connections*</b>	F15: ASME Class 150 F30: ASME Class 300
<b>Body Materials</b>	Stainless Steel   Carbon Steel   Alloys
<b>Seat Materials</b>	Standard: TFM 1600 Optional: Tek-Fil®   PEEK   RPTFE UHMWPE   Metal

\* EN version of this valve available.



### FUGITIVE EMISSIONS RATINGS

FLOW-TEK F15/F30 BALL VALVES		PACKING MATERIAL - TFM
	Valve Group	B
<b>API 641</b>	Pressure at 500°F (260°C)	100 psi (7 bar)
	Pressure at Ambient Temperature	600 psi (41 bar)
<b>ISO 15848-1</b>	Leakage Class	BH
	Endurance Class	C03
	Temperature	392°F (200°C)
	Pressure	ASME Class 150/300

#### TA Luft VDI 2440 Compliant

**Note:** Additional Fugitive Emissions qualified packing materials are available upon request.

### FLOW-TEK RF15/RF30 BALL VALVES

<b>Size Range</b>	1" - 12" (25 mm - 300mm)
<b>Pressure Ratings</b>	RF15: Flanged ASME Class 150 RF30: Flanged ASME Class 300
<b>Temperature Ratings</b>	-50°F to 650°F (-46°C to 343°C)
<b>Port</b>	Standard Port
<b>Body Style</b>	One Piece
<b>End Connections</b>	RF15: Flanged ASME Class 150 RF30: Flanged ASME Class 300
<b>Body Materials</b>	Stainless Steel   Carbon Steel   Alloys
<b>Seat Materials</b>	Standard: TFM 1600 Optional: Tek-Fil®   PEEK   UHMWPE   RPTFE

### FUGITIVE EMISSIONS RATINGS

FLOW-TEK RF15/RF30 BALL VALVES		PACKING MATERIAL - TFM
	Valve Group	B
<b>API 641</b>	Pressure at 500°F (260°C)	100 psi (7 bar)
	Pressure at Ambient Temperature	600 psi (41 bar)
<b>ISO 15848-1</b>	Leakage Class	BH
	Endurance Class	C03
	Temperature	392°F (200°C)
	Pressure	ASME Class 150/300

#### TA Luft VDI 2440 Compliant

**Note:** Additional Fugitive Emissions qualified packing materials are available upon request.



## FLOW-TEK 7000/8000 BALL VALVES

<b>Size Range</b>	1/4" - 12" (8mm - 300mm)
<b>Pressure Ratings</b>	1/4" - 4": 1000 psi CWP (69 Bar) 6" - 12": 400 psi CWP (27 Bar)
<b>Temperature Ratings</b>	-50°F to 550°F (-46°C to 287°C)
<b>Port</b>	Full Port
<b>Body Style</b>	Three Piece
<b>End Connections</b>	Threaded   Socket Weld   Butt Weld   Flanged Extended Socket Weld   Extended Butt Weld
<b>Body Materials</b>	Stainless Steel (7000)   Carbon Steel (8000)
<b>Seat Materials</b>	Standard: RPTFE Optional: TFM 1600   Tek-Fil*   UHMWPE



## FUGITIVE EMISSIONS RATINGS

FLOW-TEK 7000/8000 BALL VALVES		PACKING MATERIAL - TFM
<b>API 641</b>	Valve Group	B
	Pressure at 500°F (260°C)	100 psi (7 bar)
	Pressure at Ambient Temperature	600 psi (41 bar)
<b>ISO 15848-1</b>	Leakage Class	BH
	Endurance Class	C03
	Temperature	392°F (200°C)
	Pressure	1000 psi (69 bar)

### TA Luft VDI 2440 Compliant

**Note:** Additional Fugitive Emissions qualified packing materials are available upon request.

## FLOW-TEK S85 BALL VALVES

<b>Size Range</b>	1/2" - 3" (15mm - 80mm)
<b>Pressure Rating</b>	1000 psi (69 Bar)
<b>Temp. Ratings</b>	-50°F to 450°F (-46°C to 232°C)
<b>Port</b>	Full Port
<b>Body Style</b>	Two Piece
<b>End Connections</b>	Threaded - NPT
<b>Body Materials</b>	Stainless Steel
<b>Seat Materials</b>	RPTFE



## FUGITIVE EMISSIONS RATINGS

FLOW-TEK SERIES 85 BALL VALVES		PACKING MATERIAL - TFM
<b>API 641</b>	Valve Group	B
	Pressure at 500°F (260°C)	100 psi (7 bar)
	Pressure at Ambient Temperature	600 psi (41 bar)
<b>ISO 15848-1</b>	Leakage Class	BH
	Endurance Class	C03
	Temperature	392°F (200°C)
	Pressure	1000 psi (69 bar)

**Note:** Additional Fugitive Emissions qualified packing materials are available upon request.

## FLOW-TEK TRIAD BALL VALVES

<b>Size Range</b>	1/4" - 4" (8mm - 100mm)
<b>Pressure Ratings</b>	2200 psi CWP (151 Bar)
<b>Temperature Ratings</b>	-50°F to 550°F (-46°C to 287°C)
<b>Port</b>	Full and Standard
<b>Body Style</b>	Three Piece
<b>End Connections</b>	Threaded   Socket Weld   Butt Weld   Flanged CL600 Extended Socket Weld   Extended Butt Weld
<b>Body Materials</b>	Stainless Steel   Carbon Steel   Special Alloys
<b>Seat Materials</b>	Standard: TFM 1600 Optional: Tek-Fil®   PEEK   UHMWPE RPTFE   Metal



## FUGITIVE EMISSIONS RATINGS

FLOW-TEK TRIAD BALL VALVES		PACKING MATERIAL - TFM
<b>API 641</b>	Valve Group	B
	Pressure at 500°F (260°C)	100 psi (7 bar)
	Pressure at Ambient Temperature	600 psi (41 bar)
<b>ISO 15848-1</b>	Leakage Class	BH
	Endurance Class	C03
	Temperature	392°F (200°C)
	Pressure	2200 psi (152 bar)

**Note:** Additional Fugitive Emissions qualified packing materials are available upon request.

## SERIES 70 ELECTRIC ACTUATOR



**Low profile, compact, high output actuator for quarter turn applications**

- > On/Off or modulating (Servo NXT)
- > Manual declutchable handwheel
- > High visibility dome position indicator
- > Network protocols available

<b>Torque</b>	300 to 18,000 lb-ins (34 to 2030 Nm)
<b>Voltage</b>	VAC: 24, 120, 220,   VDC: 12, 24
<b>Standard Enclosure</b>	NEMA Type 4, 4X
<b>Explosion Proof</b>	NEMA Type 4, 4X, 7, 9 Class I, Div 1 & 2, Group C, D Class II, Div 1 & 2, Group E, F, and G

## SERIES 98 SCOTCH YOKE PNEUMATIC ACTUATOR



**Bray scotch yoke actuator for quarter turn rotary operation**

- > Compact design with a high torque to weight ratio
- > Modular design offers easy configuration in the field
- > Optional modular components: manual overrides, hydraulic dampener for fast acting operation, lockout/pst device
- > Premium epoxy/polyurethane coating as standard
- > Pressure Equipment Directive (PED) 97/23/EC compliant
- > Standardized interfaces: ISO 5211, VDI/VDE 3845 for accessories
- > Optional high integrity nylon coating for harsh environments
- > SIL 3 capable

<b>Torque</b>	Double Acting up to:	885,000 lb-in (100,000 Nm)
	Spring Return up to: (Spring End)	445,261 lb-in (50,306 Nm)
<b>Pressure Range</b>	40 - 150 psi (2.8 - 10.3 bar)	
<b>Media</b>	Dry Compressed Air/Inert Gas*	
<b>Temp. Range</b>	Standard	-4°F to 200°F (-20°C to 93°C)
	High Temperature	Up to 300°F (149°C)
	Low Temperature	Down to -50°F (-46°C)



Extreme High Temperature Actuator



Stainless Steel Actuator

## SERIES 92/93 PNEUMATIC ACTUATOR

Bray rack and pinion actuators available in double acting and spring return

- > Standard units have anodized aluminum bodies with polyester coated end caps
- > Optional high integrity nylon coating for harsh environments
- > Integral porting
- > Internal bidirectional travel stops
- > SIL 3 capable

<b>Torque</b>	Double Acting up to: 44,130 lb-in (4,986 Nm) Spring End Torque up to: 14,173 lb-in (1,601 Nm)	
<b>Pressure Range</b>	40 - 140 psi (2.8 - 10 bar)	
<b>Media</b>	Dry Compressed Air/Inert Gas*	
<b>Temperature Range</b>	Standard	-4°F to 200°F (-20°C to 93°C)
	Low	-40°F to 176°F (-40°C to 80°C)
	High	0°F to 300°F (-18°C to 149°C)
	Extreme High	0°F to 482°F (-18°C to 250°C)

\*Contact factory for other media or non-standard temperature range.



## SERIES 6A ELECTRO-PNEUMATIC POSITIONER

- > Precision digital control
- > Zero bleed design
- > Compatible with rotary or linear actuators for single and double acting applications
- > Various housing options available
- > Precise, microprocessor driven flow control and advanced communication
- > Non-contacting position sensor technology
- > Integral volume booster
- > Connective and preventative maintenance self-diagnostic checks



## SERIES 6P P/P POSITIONER

- > Pneumatic to pneumatic positioner for single and double acting actuators
- > Rugged aluminum diecast housing for harsh environments
- > Minimal setup time for zero and span adjustment
- > Split range capabilities
- > High visibility dome position indicator
- > Optional 2 x SPDT mechanical switches



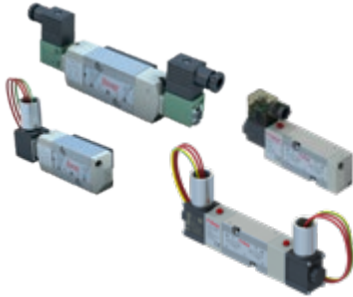
## SERIES 5A, 5B AND 5C VALVE STATUS MONITORS

- > Discrete status monitor for quarter turn rotary actuators
- > Nema 4, 4x and IP66, IP67 and IP68 ingress protection
- > Available in Aluminum and Resin body configurations
- > Intrinsically safe or explosion-proof options for hazardous locations
- > High visibility dome position indicator
- > Up to 6 SPDT switches or non-contacting proximity switches
- > Switches pre-wired to internal terminal block



### **SERIES 54 VALVE PROXIMITY SENSOR**

- > Dual proximity sensors for valve position
- > IP66, IP67, IP69K ingress protection available
- > Available solenoid outputs
- > 2 or 3 wire DC, AC/DC, intrinsically safe, and AS-i interface
- > Pin connector or conduit versions available



### **SERIES 63 HIGH FLOW SOLENOID VALVES**

- > Weatherproof NEMA 4, 4X and explosion proof housings available
- > Flying leads or DIN connectors
- > Single or dual coil
- > 5/2 or 3/2 Operation
- > NAMUR mounted
- > High flow up to 1.4 Cv
- > Intrinsically safe versions available

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SINCE 1986, BRAY HAS PROVIDED FLOW CONTROL SOLUTIONS FOR A VARIETY OF INDUSTRIES AROUND THE WORLD.

VISIT **BRAY.COM** TO LEARN MORE ABOUT BRAY PRODUCTS AND LOCATIONS NEAR YOU.

### **HEADQUARTERS**

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